

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STRUT	
Job Number	: 36511			
Estimate Number	: 10954			
P.O. Number	: N/A	Part Number	: D2562013	
This Issue	: 12/21/2007 S.O. No. : N/A	Drawing Number	: D2562 REV D	
Prsht Rev.	: NC	Project Number	: N/A	
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: D	
Previous Run	: 36365	Material	: N/A	
Written By	: <u>[Signature]</u>	Due Date	: 1/20/2008	Qty: 10 Um: Each
Checked & Approved By	: <u>[Signature] 071221</u>			
Comment	: Est A 05.05.18 New Issue KJ/JLM			

[illegible][illegible]

Batch M106 593

N 106593

SPB 08/01/07 (10)

1. The first step is to identify the problem or question that needs to be addressed. This involves understanding the context and the specific requirements of the task.

2. Next, it is important to gather relevant information and data. This can be done through research, consultation with experts, or by analyzing existing data sets.

3. Once the information is gathered, the next step is to analyze it. This involves identifying patterns, trends, and key factors that influence the outcome.

4. After analysis, a plan or strategy should be developed. This plan should outline the steps to be taken, the resources required, and the expected outcomes.

5. The final step is to implement the plan. This involves putting the strategy into action and monitoring the progress to ensure that the goals are being met.

6. Finally, it is important to evaluate the results. This involves comparing the actual outcomes with the expected results and identifying any areas for improvement.

[illegible]

SB 03 | 01 | 07

08/01/08 (10)

1. The first step is to identify the key components of the system. This includes understanding the hardware, software, and network architecture.

2. The second step is to define the requirements for the system. This includes identifying the functional requirements, performance requirements, and security requirements.

3. The third step is to design the system. This includes creating a detailed architecture diagram, defining the data models, and specifying the algorithms and logic.

4. The fourth step is to implement the system. This involves writing the code, configuring the hardware, and setting up the network.

5. The fifth step is to test the system. This includes performing unit tests, integration tests, and system tests to ensure that the system meets the requirements.

6. The sixth step is to deploy the system. This involves installing the system on the target hardware and configuring it for production use.

7. The seventh step is to monitor the system. This includes tracking the system's performance, availability, and security to ensure that it continues to meet the requirements.

8. The eighth step is to maintain the system. This involves updating the system with new features, fixing bugs, and performing routine maintenance tasks.

9. The ninth step is to document the system. This includes creating a comprehensive documentation set that describes the system's architecture, requirements, and implementation.

10. The tenth step is to evaluate the system. This involves assessing the system's overall performance, cost, and user satisfaction to determine if it meets the project goals.

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08/01/08 410

[illegible]

m. / 08/01/11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 08/01/15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 12/21/2007 7:27:22 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 36511

Part Number: D2562013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(10)

Comment: INSPECT POWDER COAT

BL 08-01-12

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

57270

8/10/14 (10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

2008101/15

Job Completion



U 08101/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

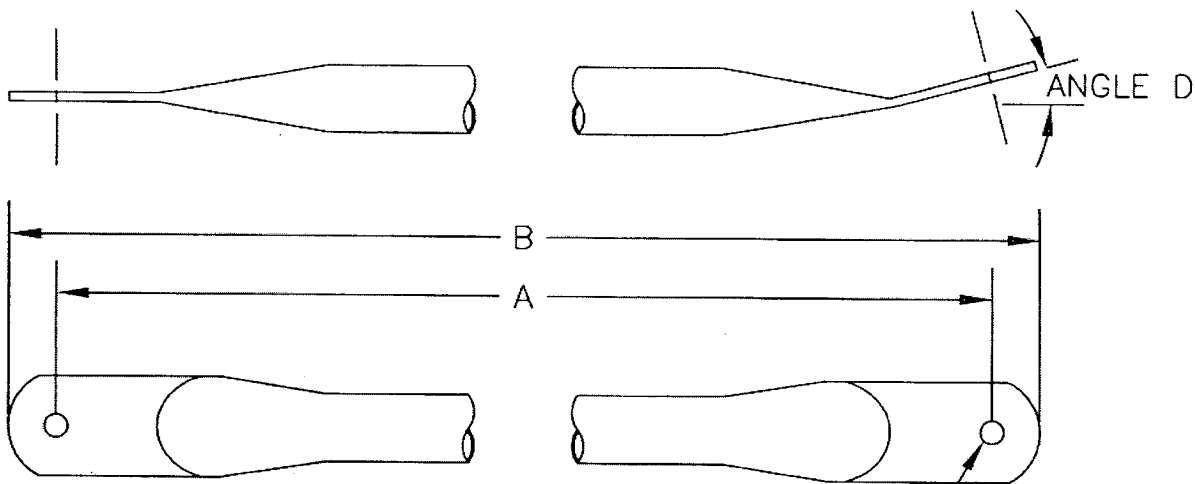
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	CP	DRAWN BY	DART AEROSPACE LTD
CHECKED	RF	APPROVED	HAWKESBURY, ONTARIO, CANADA
DATE	05.05.18	DRAWING NO.	D2562
		TITLE	STRUT
		SCALE	1:2
		REV. 0	
		SHEET 1 OF 1	
A	96.05.01	NEW ISSUE	
B	98.10.15	UPDATED MATERIAL NOTE (TSR A603)	
C	02.06.05	ADD -005: ADD FINISH	
D	05.05.18	ADD -007/-011/-013: UPDATE -005	



PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	-	10
D2562-003	20.37	21.17	-	18
D2562-005	29.00	29.80	-	30
D2562-007	19.22	20.02	-	0
D2562-011	25.79	26.59	-	16
D2562-013	26.63	27.43	-	24

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035) ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO 36511

RELEASED

05.05.27

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